

## **FLUX 3D PRINTER SPECIFICATIONS**

BUILD VOLUME	8 in (x) x 4.5 in (y) x 13 in (z) 203.7 mm x 114.6 mm x 330 mm	
RESOLUTION Z (layer height) XY (pixel pitch)	25 - 150 μm 75 μm	
ELECTRICAL REQUIREMENTS	208 VAC 50/60 Hz three-phase 20 A breaker	
DIMENSIONS Installed Size	34 in (W) x 39.5 in (D) x 71.75/84.75 in (H) door closed/open // 865 mm x 1000 mm x 1820/2150 mm door closed/open	
Minimum Spacing	Minimum ceiling height: 86 in (2185 mm) Sides: 12 in (305 mm) // Back: 12 in (305 mm)	
WEIGHT	1000 lbs (453 kg)	
VENTILATION	4" duct exhaust connection Optional: External Carbon/Hepa filtration unit	
PRINT MATERIALS	Operates with a range of resins and filled photopolymers qualified by Fortify	
CONTROL	10" LCD touch screen display	
CONNECTIVITY	USB, Wi-fi, Ethernet	

HVAC THERMAL LOAD	5200 BTU/hr (active), < 1800 BTU/hr (idle)
CKM*	
CKM Standard Max Volume	6 L
CKM LV Max Volume	2L
Resin Temperature in Reservoir	25 - 70 C
MAGNETICS	
Flux density within 6" of printer	Up to 600 Gauss
Flux density inside build area	600 Gauss
PROJECTOR	
Technology	Digital Light Projection (DLP)
Light Source	LED
Wavelength	405 nm standard
* CKM or Continuous Kinetic Mixing is prop FLUX CORE 3D printer that enables printi ensure an even distribution of particles and h material must be uniformly mixed and heate CKM module is tailored to your materials ne (for production applications) and Low Volum	prietary technology built into Fortify's ng of viscous and filled polymers. To nomogeneity throughout the part, the d through the printing process. The peeds and comes in two options Standard ne (for frequent material changeover).

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## THE 3D PRINTER FOR FILLED & FIBER-REINFORCED PHOTOPOLYMERS

**FLUXPRINT<sup>TM</sup> 3D** 3 Axes of Magnetic Fiber Alignment

ATERIALS DRAWER
For fiber and resin handling

DIGITAL LIGHT PROCESSING Powerful digital light engine 180 VIEWING Easy Visibility



CKM<sup>™</sup> Mixing, heating, and recirculation of resin

The FLUX 3D combines CKM technology and a robust system architecture with the ability to selectively align fibers in any orientation throughout a build. Users can tune properties to allow for designed anisotropic properties in different regions of a part for applications uch as directed thermal or electrical conductance.

